



Material - ISO 25 CrMo 4 E

Standard Specification for Mild Steel Alloys Bar and Rod

Group - Ferrous Mild Steel Alloys

Sub Group - ISO 25 CrMo 4 E Mild Steel Alloys Bar and Rod

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Bar and Rod

Chemical Composition			Heat Treatment	
Carbon	C %	0.220 - 0.290	As Raw or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	0.400 max.		
Manganese	Mn %	0.600 - 0.900		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	0.900 - 1.200		
Molybdenum	Mo %	0.150 - 0.300		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	560 min.
-	-	-	Yield Strength in Mpa	450 min.
-	-	-	Elongation in %	12 min.
-	-	-	Reduction of Area in %	60 min.
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	30 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
25CrMo4	EN	European Union	Bar and Rod
1.7218	EN	European Union	Bar and Rod
25CrMoS4	EN	European Union	Bar and Rod
1.7213	EN	European Union	Bar and Rod
25 CrMo 4 E	JIS	Japan	Bar and Rod
1.7221	SFS	Finland	Bar and Rod
25CrMoS4	SFS	Finland	Bar and Rod

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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